EXHIBIT
A2

RECOMMENDED USE

Oatey®

SOLVENT CEMENT SPECIFICATIONS

NOTES:

1. Values (cure) indicate time in hours before ½ and full line pressure in psi can be applied at given application temperatures.
2. Lap Shear data obtained using ASTM test method D1084 which measures compressive shear in lbs. per sq. inch (psi) required to break adhesive bond of a 1-inch sq. lap joint. (ASTM req. for PVC 2 hrs.-250 psi, 16 hrs.-500 psi, 72 hrs.-900 psi. For ABS –48 hrs.-800 psi.)
3. Viscosity measurements using Brookfield Viscometer Model RVF-E, Spindle No. 3 at 10 RPM.
4. Evaporation rates determined by measuring drying speed of a coating of cement 20 thousandths of an inch thick on a glass surface. Variables in the field will affect these values.
5. Hydrostatic burst strength test values per ASTM D-2564; D-2846.

Oatey

Serving the Plumbing Industry Since 1916
4700 W. 160th St. • Cleveland, Ohio 44135
WATS: (800) 321-9532 • FAX: (800) 321-9535
CLEVELAND, OH • ATLANTA, GA
TORONTO, ON, CANADA • DALLAS, TX
NEWARK, CA • MINNEAPOLIS, MN

MADE IN U.S.A.

Lap Shear	2 HOURS	>250 psi	2 HOURS	Lap Shear
	16 HOURS	>500 psi	16 HOURS	
	72 HOURS	>900 psi	72 HOURS	
	Viscosity at 72° F as manufactured	1200 – 2000 cps.	Viscosity at 72° F as manufactured	
Set-Up Time: (Evaporation Rate)	30 – 50° F	5-6 minutes	30 – 50° F	Set-Up Time: (Evaporation Rate)
	50 – 70° F	3-4 minutes	50 – 70° F	
	70 – 90° F	1-2 minutes	70 – 90° F	
Meets ASTM Specifications		D-2564	Meets ASTM Specifications	
Use Temperature Range °F		40 – 100° F	Use Temperature Range °F	
Hydrostatic Burst Strength Values	Maximum Pipe Diameter at recommended temp.	Any diameter pipe up through 6"	Maximum Pipe Diameter at recommended temp.	Hydrostatic Burst Strength Values
	100° F	2 hrs. – 12 hrs.	100° F	
	40° F	4 hrs. – 24 hrs.	40° F	
	20° F	16 hrs. – 96 hrs.	20° F	
		150 psi | 300 psi LINE PRESSURE		

ASC12489

BEST AVAILABLE COPY